1. Product Identification and Company Information

Product Name: Chemical family/Product type: Manufacturer: Address:

Emergency Phone Number: Fax Number: CAS Number: Last update: Piezo Pink Cleaning Solution (PN 01-0124-001) Ink Jet Fluid; water based; non-flammable Spectracorp 118 South Pecos Street Denver, Colorado, 80223 303-371-6979 303-371-6688 Mixture/ Trade Secret 12/21/2014

2. Hazard Identification

Red liquid with minimal odor. Product has little hazard if spilled and no known hazard created due to fire.

Skin:	May cause slight irritation.
Eyes:	May cause allergic reaction and irritation.
Respiratory System:	May cause irritation.
Target Organs:	Not Established.
Carcinogenicity:	No known cancer hazard.

3. Composition and Information on Ingredients

Identification	CAS Number	Weight %
Water	7732-18-5	< 75
Propylene glycol	57-55-6	< 15
Isopropyl alcohol	67-63-0	< 15
2-Pyrrolidone	616-45-5	< 6
Glycerin	56-81-5	< 6
Proprietary Surfactants	Not Established	< 6
Acid Red 52 Dye	3520-42-1	< 1
Proprietary Antimicrobial/Antifungal agent	Not Established	< 1

4. First Aid			
Skin: Wash	Wash with soap and water and rinse thoroughly.		
5	Flush eyes and under eyelids for 15 minutes with water. Seek medical attention if irritation or redness persists.		
Inhalation: Move	Move to fresh air. Seek medical attention if irritation persists.		
Ingestion: Give w	Give water to dilute and get medical attention.		
5. Fire Fighting Measure	es		
NFPA Rating: Health – 1, F	ammability – 1, Reactivity – 0, Special Hazards - 0		
Extinguishing Media:	Water Spray, carbon dioxide, dry chemical.		
Hazardous Combustion Products:	Material may burn in fire conditions releasing Products		

NFPA Rating:	Health – 1, Flammability – 1, Reactivity – 0, Special Hazards - 0		
Extinguishing Media	:	Water Spray, carbon dioxide, dry chemical.	
Hazardous Combust	tion Products:	Material may burn in fire conditions releasing Products which may be toxic (SO ₂ CO,CO ₂ , and volatile organics).	
Fire Fighting Proced	ures:	Wear approved MSHA/NIOSH breathing apparatus and full protective clothing.	

6. Accidental Release	
Spill Response:	Collect spilled material and wash area with water.
Neutralizing Chemicals:	None Required
Waste Disposal:	Follow all federal, state and local Regulations

7. Handling and Storage

Handling: Avoid any contact with skin, eyes and clothing, do not breath vaporized fluid, wash hands and any areas that come in contact with fluid.

Storage: Do not store in extreme heat (100 degrees or hotter) or extreme cold (40 degrees or colder). Do not store in direct sunlight. Keep out of reach of children.

8. Exposure Controls/Personal Protection

In accordance with good industrial practices, handle with care and avoid personal contact. Wear protective gloves, safety goggles, and other protective clothing. Avoid contact with skin, eyes, and clothing. Mechanical exhaust required. Irritant. Keep tightly closed.

Keep from freezing.

Identification	CAS Number	OSHA	NIOSH	ACGIH	
Water	7732-18-5	None	None	None	
Propylene glycol	57-55-6	10 mg/m³ TWA	Not Established	10 mg/m³ TWA	
Isopropyl alcohol	67-63-0	400 mg/m³ TWA	400 mg/m ³ TWA	400 mg/m³ TWA	
2-Pyrrolidone	616-45-5	Not Established	Not Established	Not Established	
Glycerin	56-81-5	15 mg/m³ TWA	Not Established	15 mg/m³ TWA	
Proprietary Surfactants	Not Established	Not Established	Not Established	Not Established	
Acid Red 52 Dye	3520-42-1	Not Established	Not Established	Not Established	
Proprietary Antimicrobial/Antif ungal agent	Not Established	Not Established	Not Established	Not Established	

9. Physical Data

Appearance Solubility in Water Freezing Point Boiling Point PH (100%) Specific Gravity, 25 C Viscosity, cps @ 25 C Flash Point, C Volatile Organic Compounds (VOC) Percent Volatiles

Red Colored Liquid Miscible Less than 0 degrees Celsius Greater than 100 degrees Celsius 7.0 – 10.0 1.01 - 1.10 2.0 - 6.0 Not Established Not Established Not Established

10.Reactive Data

Reactivity:	No dangerous reaction under normal conditions known to occur.		
Chemical Stability:	Stable under	r normal conditions. Will not polymerize.	
Incompatibility:	Strong Oxidi	zing agents, Strong Acids	
Hazardous Decomposition	Products:	Carbon monoxide, Carbon Dioxide, Sulfur Oxides.	

11. Toxicological Information

The components of this product are not listed by the NTP, IARC, or regulated as a carcinogen of OSHA. The product has not been tested for ingestion but will likely cause irritation if ingested based upon the ingredients contained in the formula. Individual compounds are listed below in pure form. This is a mixture and concentration levels are dramatically reduced for the fluid over the pure chemical toxicological values.

Identification	CAS Number	Acute Toxicity Ingestion LD50 Rat	Inhalation
Water	7732-18-5	No information available	No information available
Propylene glycol	57-55-6	> 20,000 mg/kg	> 20,000 mg/kg
Isopropyl alcohol	67-63-0	4,396 mg/kg	72.6 mg/l 4 hours
2-Pyrrolidone	616-45-5	328 mg/kg	No information available
Glycerin	56-81-5	12,600 mg/kg	No information available
Proprietary Surfactants	Not Established	Not Established	Not Established
Acid Red 52 Dye	3520-42-1	10,300 mg/kg (mouse)	No information available
Proprietary Antimicrobial/ Antifungal agent	Not Established	Not Established	Not Established

12. Ecological Information

Environmental Hazard. There are no known environmental hazards contained in the product. The dye in the solution can color waterways and should not be disposed of except in small quantities in sanitary sewer systems.

13. Disposal Considerations

Waste Disposal: Dispose of waste in accordance to all local, state, provincial, and national requirements.

14. Transport Information

DOT: Proper Shipping Name: Ink Jet Fluid/Ink Non-Hazardous for Transport: This substance is considered to be nonhazardous For transport and not regulated under DOT, IATA, ADR, or RID.

15. Regulatory Information

CALIFORNIA PROPOSITION 65: This product contains no chemicals know to the state California to cause cancer, birth defects, or other reproductive harm.

SARA Title III 311/312: This product has been reviewed according to the EPA Hazard Categories" promulgated under section 311 and 312 of SARA TITLE III, and is considered, under applicable definition, to be an immediate/acute health hazard.

EEC SYMBOLS AND INDICATIONS OF DANGER: None

R-PHRASES: R36/38 – Irritating to eyes and skin.

S-PHRASES: S24/25 – Avoid contact with skin and eyes.

WHMIS HAZARD SYMBOLS: None

TOXIC Substance Control Act Status

All ingredients are listed on the Environmental Protection Agency's Toxic Substance Control Act (TSCA) Inventory.

16. Other

The above information is believed to be correct but does not purport to be all-inclusive and shall only be used as a guide. Spectracorp offers this information as a service to our customers and shall not be held liable for any damage resulting from handling or from contact with the above product.

END OF MSDS