

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product Identifiers:	
Product Name:	Kara-02-1K
Product Form:	Water Base Ink for Direct Print to Screen
Intended use of the product:	Direct print on Screen Black Ink

Details of the supplier of the safety data s Company Name: Address: Telephone Number:	sheet M&R Printing Equipment, Inc. 440 Medinah Road Roselle, IL 60172-2329 USA (800) 736-6431
Emergency Telephone Number:	Chemtrec: within USA and Canada: 1-800-441-3637 Within USA (Toll-Free): +1 (703) 741-5970 Outside USA and Canada: 1-800-424-9300

2. HAZARDS IDENTIFICATION

Classification of the substance or mixture

GHS-US Classification

Acute toxicity/oral (Cat. 4) Skin corrosion/irritation (Cat. 3) Eye damage/irritation (Cat. 2B)

Label Elements

GHS Labeling: Hazard Pictograms (GHS-US):

Hazard Pictograms (GHS-US):	GHS07
Signal Word (GHS-US): Hazard Statements (GHS-US):	Warning H302 – Harmful if swallowed H316 - Causes mild skin irritation H320 - Causes eye irritation
Precautionary Statements (GHS-US):	 P301 + P312 – IF SWALLOWED: Call a POISON CENTER/doctor/ physician if you feel unwell P330 – Rinse mouth P264 - Wash face thoroughly after handling P270 - Do not eat, drink or smoke when using this product P305 + P351 + P338 – IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do. Continue rinsing. P332 + P337 + P313 – If skin or eye irritation occurs/persists: Get medical advice/attention P501 - Dispose of contents/container in accordance with local / regional / national / international regulations
Other Hazards: Unknown acute toxicity (GHS US):	No data available No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Description: Mixture of dyes and glycols in water based **Hazardous ingredients:**

Chemical Designation	CAS No.	Concentration
WATER	7732-18-5	50-90%
ACETALDEHYDE	75-07-0	< 0.1%
GYCERINE	56-81-5	5-30%

Components not listed are either non-hazardous or are below reportable limits

4: FIRST AID MEASURES

Description of first aid measures First Aid Measures General:	Remove contaminated clothing
First-aid measures after inhalation:	Remove to fresh air. If breathing is difficult, give oxygen and get immediate medical attention.
First-aid measures after skin contact:	Wash affected area thoroughly with soap and water. If any irritation develops, consult a Physician.
First-aid measures after eye contact:	Flush with plenty of cool water for at least 15 minutes, holding eyelids apart for thorough irrigation. Get immediate medical attention.
First-aid measures after ingestion:	Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
Most important symptoms and effects, both acute and delayed:	THIS PRODUCT IS NOT HAZARDOUS AS DEFINED BY HAZARDOUS COMMUNICATION STANDARD. HOWEVER, AS WITH ALL CHEMICAL; HANDLE WITH CARE AVOID EYE & SKIN CONTACT, AVOID INHALATION OF DUSTS OR VAPORS. WASH THOROUGHLY AFTER HANDLING, KEEP CONTAINERS CLOSED.
Indication of any immediate medical attention and special treatment needed:	No additional information

5: FIREFIGHTING MEASURES		
Extinguishing media		
Suitable Extinguishing Media: Unsuitable Extinguishing Media:	WATER, DRY CHEMICAL CARBON DIOXIDE FOAM	
Special hazards arising from the	NONE EXPECTED. FIREFIGHTERS SHOULD BE EQUIPPED WITH	
substance or mixture:	SELF- CONTAINED BREATHING APPARATUS TO GUARD AGAINST	
	POTENTIALLY TOXIC AND IRRITATING FUMES. AVOID DUSTING.	
	DUST CAN FORM EXPLOSIVE MIXTURES WITH AIR.	
Fire Hazard:	N/A	
Explosion Hazard:	N/A	
Reactivity:	N/A	
Advice for firefighters		
Firefighting Instructions:	WEAR SELF-CONTAINED BREATHING APPARATUS.	
Protection during firefighting:	Wear fully protective suit.	
6: ACCIDENTAL RELEASE MEASURES		

Personal precautions, protective equipment and emergency procedures General Measures:	Remove persons from danger area.
For non-emergency personnel	
Protective equipment:	
Emergency procedures:	No additional information
For emergency responders	
Protective equipment:	See Section 8 for information on personal protection equipment.
Emergency procedures:	No additional information

Environmental precautions:	Avoid any uncontrolled release of material. Do not empty into drains or the aquatic environment.
Methods and materials for containment and cleaning up	
For containment:	Where spills are possible, a comprehensive spill response plan should be developed and implemented. Steps to be taken if material is released or spilled are as follows: Utilize recommended protective clothing and equipment. Spills should be swept by using an absorbent dust control product and placed in containers.
For cleaning up:	Spill area can be washed with water. Collect water for approved disposal. In the event of an uncontrolled release of this material, the user should determine if the release is reportable under applicable laws and regulations.
Reference to other sections:	No additional information available.
	7. HANDLING AND STORAGE
Precautions for safe handling	
Additional hazards when processed:	N/A
Precautions for safe handling:	LIQUID - DO NOT FREEZE. Handle with care. Wear APPROPRIATE PROTECTION: GOGGLES, GLOVES and WORK CLOTHING. Over exposure may CAUSE IRRITATION. AVOID BREATHING FUMES. KEEP IN WARM AREA. WASH AFTER HANDLING. ** STIR BEFORE USING. **
Hygiene measures:	N/A
Conditions for safe storage,	
including any incompatibilities	
Technical measures:	Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits.
Storage conditions:	Handle with CARE. AVOID over exposure. Use NIOSH/OSHA APPROVED RESPIRATOR, WORK GLOVES and CLOTHING. WASH after handling. SENSITIVE INDIVIDUALS MAY EXPERIENCE RESPIRATORY ALLERGIES. MAY CAUSE SKIN IRRITATION. USE WITH LOCAL VENTILATION.
Incompatible products: Incompatible materials:	Keep away from heat. Keep away from sources of ignition.
Storage area: Special rules on packaging:	Keep away from strong oxidizing and reducing agents None

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Ingredients with limit values that require monitoring at the workplace: **Exposure controls** Appropriate engineering controls:

Personal protective equipment:

Not required.

The usual precautionary measures are to be adhered to when handling chemicals.



Wear protective gloves Tightly sealed safety goggles or full face shield Wear suitable protective clothing Dust Mask N/A No additional information

Hand protection: Eye protection: Skin and body protection: Respiratory protection: Thermal hazard protection: Other information:

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	
Physical state, appearance, color, odor	BLACK LIQUID/NO ODOR
Odor Threshold:	No data
pH:	8-9
Melting Point/Freezing Point:	No data
Initial boiling point/boiling range:	N/A
Flashpoint:	NORMALLY STABLE, NOT COMBUSTIBLE NOR FLAMMABLE.
Evaporation rate:	No data
Flammability (solid, gas):	NORMALLY STABLE, NOT COMBUSTIBLE NOR FLAMMABLE.
Upper explosive limits:	N/A
Lower explosive limits:	N/A
Vapor pressure:	No data
Vapor density:	No data
Relative density:	N/A
Solubility in water:	Yes
Partition coefficient n-octanol/water:	No data
Auto-ignition temperature:	No data
Decomposition temperature:	No data
Viscosity, dynamic:	4.5-6 cps
Viscosity, cinematic:	No data
Explosive properties:	N/A
Oxidizing properties:	N/A

Other information

No additional information available

10. STABILITY AND REACTIVITY

Reactivity: Chemical stability: Possibility of hazardous reactions No additional information available	No data Stable
Conditions to avoid: Incompatible materials: Hazardous decomposition products:	OXIDIZING & REDUCING AGENTS MAY DESTROY COLOR. OXIDIZING & REDUCING AGENTS MAY DESTROY COLOR. CO, CO2, OXIDES OF NITROGEN AND OTHER POTENTIALLY TOXIC FUMES.

11: TOXICOLOGICAL INFORMATION

Information on toxicological effects

Oral (Animal): Dermal (animal): Effects to eyes (Animal): Skin irritation (Animal): GREATER THAN 5000 MG/KG - RAT NO DATA AVAILABLE. EYES - RABBIT, NOT IRRITATING. SKIN - RABBIT, NOT IRRITATING.

Skin corrosion/irritation: Serious eye damage/irritation:

Not classified Causes eye irritation.

Respiratory or skin sensitization: Germ cell mutagenicity: Carcinogenicity: Reproductive toxicity: Specific target organ toxicity (single exposure) Aspiration hazard: Symptoms/injuries after inhalation: Symptoms/injuries after eye contact: Symptoms/injuries after ingestion:	Not classified May cause drowsiness or dizziness. Causes eye irritation. Ingestion may cause nausea, vomiting and diarrhea.
12.	ECOLOGICAL INFORMATION
Toxicity: Persistence and degradability: Bioaccumulative potential: Mobility in soil: Other adverse effects:	LC0 greater than 100mg/l (96h) Brachydanio rerio. No data available No data available No data available No additional information available
13.	DISPOSAL CONSIDERATIONS
Waste treatment methods Regional legislation (waste): Waste disposal recommendations:	Dispose of only in an approved land-fill area or by controlled incineration in accordance with local and State regulations. Empty container thoroughly. Carry out the proper recycling, re-usage or disposal. Please refer to the relevant EU regulations, in particular the
	guidelines/ decisions of the council regarding handling of wastes (e.g. 75/442/EEC, 91/689/EEC, 94/67/EC, 94/904/EC) as implemented in national regulations.
14	. TRANSPORT INFORMATION
UN number: UN proper shipping name:	Not regulated Not regulated
Transport hazard class(es): • Department of Transportation (DOT): • IMDG: • IATA:	Not hazardous for transportation Not hazardous Not hazardous
Hazard labels (DOT): Packing group (DOT): DOT Special provisions: Additional information	N/A N/A N/A
Overland transport: Transport by sea: Air transport: DOT Quantity Limitations Passenger Aircraft: DOT Quantity Limitations Cargo Aircraft:	
15.	REGULATORY INFORMATION
US Federal regulations: US State regulations:	The substances contained in this mixture are listed on United States TSCA (Toxic Substance Control Act) inventory. None
Other regulations Chemical TSCA DSL NDSL I Identity MIXTURE X	EINECS ELINCS ENCS CHINA KECL PICCS AICS

TSCA Status: E C Classification: EINECS Number: REACH Classification: R-phrases: IN COMPLIANCE (67/548/EEC - 88/379/EEC) n/a

Additional Regulatory Information:

	16. OTHER INFORMATION	
Indication of changes:	N/A	
Other information:	N/A	

GHS Full Text Phrases:

H302	Harmful if swallowed	
H316	Causes mild skin irritation	
H320	Causes eye irritation	
NFPA Rating: HMIS Rating:	No data available Health: Flammability: Reactivity: Personal Protection:	1 0 0 D

DISCLAIMER: The information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief, accurate and reliable as of the date compiled. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the users' responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use of this information. We do not accept liability for any loss or damage that may occur from the use of this information nor do we offer warranty against patent infringement.