

Safety Data Sheet



According to Regulation(EC) No. 1907/2006/EC

I-IMAGE-1L-T6

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product / Trade name:	I-IMAGE-1L-T6
Synonyms:	Pigment Black ink - Type T6
Proper shipping name:	None
Other means of identification:	None
Contains:	Ethane-1,2-diol

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

For Screen Engraving/Film Masking
For Professional/Industrial use only

1.2.2. Uses advised against

Advice against other uses

1.3. Details of the supplier of the safety data sheet

Supplier name: The M&R Companies
Address: 440 Medinah Road, Roselle, IL.

Telephone: 800-736-6431

1.4. Emergency telephone number

Chemtrec:+1-703-527-3887

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 (CLP)

Classification	Category	Exposure route
Skin Sens.	1	-
STOT Rep. Exp.	2	Oral
Acute Tox.	4	-

Other adverse physico-chemical, human health and environmental effects

None

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2.2. Label elements

Labeling according to Regulation (EC) No 1272/2008 (CLP)

Hazard pictogram:



Signal word:

Warning

Hazard statements:

H302: Harmful if swallowed

H317: May cause an allergic skin reaction

H373: May cause damage to organs through prolonged or repeated exposure

EU208:

May produce an allergic reaction

Precautionary statements:

Prevention:

P260: Do not breathe mist/vapors

P280: Wear protective gloves/ protective clothing/ protective eye and face protection

Response:

P302+P350: IF ON SKIN: Wash with plenty of soap and water

P333+P313: If skin irritation or rash occurs: Get medical advice /attention

P305+P351+P338 IF IN EYES: Rinse immediately with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313: If eye irritation persists: Get medical advice / attention.

2.3. Other hazards

No reliable data available.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	CAS No.	EC No.	Index No.	REACH No.	% wt/wt	Classification according to (EC) No1272/2008 (CLP)
Ethylene Glycol	107-21-1	203-473-3	603-027-21-1	01-2119456816-28-0128	<20	Acute Tox4; H302 STOT Rep. Exp. 2 H373

Note: Undisclosed components are not classified or **water**.

SECTION 4: First aid measures

4.1. Description of first aid measures

General Advise: Remove contaminated clothing.

If Inhaled: Keep patient calm, remove to fresh air, seek medical attention.

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On Skin contact: Wash thoroughly with soap and water
P302+ P352: Wash with plenty of soap and water

On contact with eyes: Remove contact lenses, if present and easy to do. Wash affected eyes for at least 15 minutes under running water with eyelids held open. If eye irritation persists: Get medical advice / attention.

On ingestion: immediately rinse mouth and then drink 200-300 ml of water, seek medical attention
P301+P312: IF SWALLOWED: Call a POISON CENTER or doctor / physician if you feel unwell.

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

4.2. Most important symptoms and effects, both acute and delayed

Inhaled:

The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.

Ingestion:

Ingestion is thought to produce harmful effects (as classified under EC Directives), the material causes damage to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident.

Skin Contact:

Since material may cause sensitization to skin, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

Eye:

The material is thought to cause serious eye irritation.

Chronic:

May cause damage to organs through prolonged or repeated exposure: Affected organs: kidney; Route of exposure: Oral

4.3. Indication of any immediate medical attention and special treatment needed

P314: Get medical attention if you feel unwell

SECTION 5: Firefighting measures

5.1. Extinguishing media

There is no restriction on the type of extinguisher which may be used. Use extinguishing media suitable for surrounding area.

5.2. Special hazards arising from the substance or mixture

No data available.

5.3. Advice for firefighters

Alert Fire Brigade and tell them location and nature of hazard.

Wear breathing apparatus plus protective gloves.

Prevent, by any means available, spillage from entering drains or water courses.

Use water delivered as a fine spray to control fire and cool adjacent area.

DO NOT approach containers suspected to be hot.

Cool fire exposed containers with water spray from a protected location.

If safe to do so, remove containers from path of fire.

Further information: Contaminated extinguishing water must be disposed of in accordance with official regulations.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

P281: Use personal protective equipment as required.

6.1.1. For non-emergency personnel

Avoid breathing mist/vapors/spray. Wear protective gloves/ protective clothing/ protective eye and face protection. Wash hands/ area of contact thoroughly after handling. Do not eat, drink, or smoke when using this product. Obtain special instructions before use. Use personal protective equipment as required.

6.1.2. For emergency responders

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Wear suitable protective equipments.

6.2. Environmental precautions

Take precautions to prevent entry into waterways, sewers, or surface drainage systems. Dispose according to local or international regulations.

6.3. Methods and material for containment and cleaning up

P264: Wash hands/ area of contact thoroughly after handling.

Methods for cleaning up or taking up:

For small amounts: Pick up with suitable absorbent material (e.g. sand, sawdust, general-purpose binder, kieselguhr). Dispose of absorbed material in accordance with regulations.

For large amounts: Pump off product. Correctly dispose of recovered product immediately

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 and section 13 of the MSDS

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid ingestion, inhalation, skin and eye contact. Minimize dust generation and accumulation. Handle in accordance with good industrial hygiene practice and any legal requirements.

P270: Do not eat, drink, or smoke when using this product.

P273: Avoid release to the environment.

Handling: Protection against fire and explosion, Electrical devices must meet the specified temperature class.

7.2. Conditions for safe storage, including any incompatibilities

Note: For the best performance of the inks for application it is advisable to store and transport between 10 deg C to 35 deg C

Suitable container: PP/ HDPE/LDPE plastic can or drums. Check all containers are clearly labeled and free from leaks. Keep container tightly closed in the ventilated place. Store in a cool and dry place. Keep away from heat and direct sunlight.

Storage incompatibility: Avoid reaction with incompatible substances. Avoid reaction with oxidizing agents.

7.3. Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Substance	Form	TWA	STEL	Reference
Ethylene Glycol	Particulate	10 mg/m ³	EH40/2005 WELs	(United Kingdom (UK), 8/2007). Absorbed through skin
	Vapour Vapour	52 mg/m ³ 20ppm	104 mg/m ³ 40ppm	Same Same/ ACGIH/ OSHA

Ethylene Glycol

Derived effect levels

Long term exposure

DNEL	35 mg/m ³	Workers	skin irritation/corrosion
DNEL	106 mg/kg bw/day	Workers	repeated dose toxicity
DNEL	7 mg/m ³	General Population	skin irritation/corrosion
DNEL	53 mg/kg bw/day	General Population	repeated dose toxicity

Predicted effect concentrations

PNEC aqua (freshwater)	10 mg/L	Assessment Factor
PNEC aqua (marine water)	1 mg/L	Assessment Factor
PNEC aqua (intermittent releases)	10 mg/L	Assessment Factor
PNEC STP	199.5 mg/L	Assessment Factor
PNEC sediment (freshwater)	37 mg/kg sediment dw	partition coefficient
PNEC sediment (marine water)	3.7 mg/kg sediment dw	partition coefficient
PNEC soil	1.53 mg/kg soil dw	partition coefficient

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8.2. Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.

General Personal Protection: Safety goggles or face shield, chemical resistant gloves, protective clothing and apparatus.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	Black
Odour:	Very Mild
Odour threshold	No data available
pH:	7~9
Melting point / Freezing point:	Not applicable
Boiling point:	>100°C
Flash point:	>100°C
Evaporation rate:	Not established
Flammability (solid, gas):	Non flammable
Upper/lower flammability:	No data available
Explosive limits:	No data available
Vapour pressure:	No data available
Vapour density	No data available
Density g/cm ³ :	1.12
Water Solubility(ies):	Soluble
Partition coefficient: n-octanol/water:	No data available
Auto-ignition temperature:	Not applicable
Viscosity:	3-12cPs
Explosive properties:	Not explosive
Oxidising properties:	Not oxidising

9.2. Other information

No additional data available.

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal storage conditions. May react with strong oxidizing agents and incompatible materials.

10.2. Chemical stability

Product is considered stable during storage and transportation under normal condition.

10.3. Possibility of hazardous reactions

Stable under normal conditions. Hazardous reactions may occur if contact with incompatible material.

10.4. Conditions to avoid

Heat and direct sunlight, high temperature, ignition sources (sparks, flames, static), incompatible materials.

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10.5. Incompatible materials

No data available

10.6. Hazardous decomposition products

Thermal decomposition products: may emit toxic fumes. Oxides of carbon, sulphur, nitrogen, zinc and phosphorus.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

(a) Acute Oral Toxicity

Data not available for the mixture.

Component wise data

1. Ethylene glycol
LD50= 7712 mg/kg bw 7d Rat

Clinical signs

Depression, narcosis.

Gross pathology

Animals that died: kidney damage

(b) Acute Dermal Toxicity

No Data available for the mixture.

Component wise data

- Ethylene glycol
LD50 > 3500 mg/kg bw Mouse

(c) Acute Inhalation Toxicity

No Data available for the mixture.

Component wise data

- Ethylene glycol
LC50 > 2.5 mg/L air 6h Rat

(d) Irritant/Corrosive

No Data available for the mixture.

Component wise data

Ethylene glycol
Not irritating

(e) Sensitising

No Data available for the mixture.

Component wise data

Ethylene glycol
Not sensitising

(f) Genetic toxicity

No Data available for the mixture.

Component wise data

Ethylene glycol
In Vitro- Negative
In Vivo- Negative

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(g) Carcinogenicity

No Data available for the mixture.

Component wise data

Ethylene glycol

The results of this study suggest that ingestion of EG at a dosage of 1000 mg/kg diet may have accelerated the appearance of lymphosarcomas in female mice. However, the incidence was equivocal. There was no evidence of an increase in any other tumor type.

(h) STOT- Repeated exposures

No data available for mixtures

Component wise data

Ethylene glycol

Oral- Increased mortality appeared in male animals receiving 1 and 4% in the diet but the mortality data for females were difficult to interpret. Calcification of the kidneys and oxalate-containing calculi were observed in males on the 0.5, 1 and 4% diets. Females receiving diets containing 1 and 4% showed calcification but oxalate-containing calculi were detectable only in the females on the 4% diet. One female rat in the group receiving 0.1% ethylene glycol developed a large magnesium phosphate stone which contained no demonstrable amount of oxalate. There was an increased water consumption and appearance of protein in the urine of males receiving the 1 and 4% diets and females on the 4% diet.

Dermal- No testicular damage that was definitely induced by the test substance was detected in any of the male dogs investigated.

LD50 dermal (dog): > 4000 mg/kg bw

(i) Reproductive Toxicity

No Data available for the mixture.

Component wise data

Ethylene glycol

Exposure to ethylene glycol resulted in a small but significant decrease in the number of litters per breeding pair, in the number of live pups per pair and in the live pup weight. A significant number of pups in the 1.0% dose group were born with distinct facial deformities. In the retained litters at this dose, the facial deformities were more obvious with age. These malformed animals also exhibited fused ribs and shortened nasal, parietal, and/or frontal bones of the skull. When pups from the high dose group were raised to adulthood (with continued exposure to ethylene glycol) and mated, they exhibited decreased mating and fertility indices relative to controls handled in the same manner, but there were no effects on litter size, pup weight or sex ratio. The authors deemed ethylene glycol a "weak reproductive toxicant, but a potential teratogen.

(j) Aspiration hazard: not tested

No Data available for the mixture.

Component wise data

Ethylene glycol

No data available

Other information: None

SECTION 12: Ecological information

12.1. Toxicity

No data available for the mixture.

Component wise data

Ethylene glycol

Short term fish

LC50 = 72860 mg/ 96 h

Pimephales promelas

Long term fish

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NOEC = 32000 mg/L 7 d Pimephales promelas

Toxicity to aquatic algae and cyanobacteria

other: TGK= > 10000 mg/L 8 d Scenedesmus quadricauda

12.2. Persistence and degradability

Abiotic Degradation: No data available for mixture

Physical- and photo-chemical elimination: No data available for mixture

Biodegradation: no data available.

Component wise data

Ethylene glycol

Readily biodegradable

12.3. Bioaccumulative potential

Bioconcentration factor (BCF): No data available for mixture

Component wise data

Ethylene glycol

No data available

12.4. Mobility in soil

Distribution to environmental compartments: No data available for mixture

Adsorption/ Desorption: No data available for mixture

Component wise data

Ethylene glycol

log Koc= 0

12.5. Results of PBT and vPvB assessment

No data available for this mixture

Component wise data

Ethylene glycol

This substance is not PBT / vPvB

12.6. Other adverse effects

No data available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal: refer to specific national regulation. Do not discharge into sewer or waterways. Contaminated packaging: contaminated, empty containers must be disposed of as chemical waste.

Where possible, arrange for product to be recycled. Dispose of via an authorized person/licensed waste disposal contractor in accordance with local regulations.

European waste catalogue (EWC) Hazardous waste Yes.

Waste code

08 03 03

15 01 02

Waste designation.

Waste from water-based ink

Plastic packaging (packaging)

However, deviation from the intended use and/or the presence of any potential contaminants may require an alternative waste disposal code to be assigned by the end user.

Packaging Material:

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Disposal: This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container. Packed in HDPE bottles.

P501: Dispose of contents/container in accordance with local/regional/national/international regulation

SECTION 14: Transport information

Note: For the best performance of the inks for application it is advisable to store and transport between 10 deg C to 35 deg C.

Land transport (ADR / RID / GGVSE)

14.1 UN number	Not applicable	14.4 Packing group	Not applicable	
14.2 UN proper shipping name	Not dangerous goods	14.5 Environmental hazard	No relevant data	
14.3 Transport hazard class(es)	Not applicable	14.6 Special precautions for user	Hazard identification (Kemler)	Not applicable

Air transport (ICAO-IATA / DGR)

14.1 UN number	Not applicable	14.4 Packing group	Not applicable	
14.2 UN proper shipping name	Not applicable	14.5 Environmental hazard	No relevant data	
14.3 Transport hazard class(es)	Not applicable	14.6 Special precautions for user	No data available	

Inland waterways transport (ADNR / River Rhine)

14.1 UN number	None			
14.2 UN proper shipping name	None			
14.3 Transport hazard class(es)	None			
14.4 Packing group	None			
14.5 Environmental hazards	None			
14.6 Special precautions for user	Classification code	None	None	None
	Equipment	None		
	Fire cones	None		

Sea Transport (IMDG code-GGVSee)

14.1 UN number	None	14.4 Packing group	None	
14.2 UN proper shipping name	None	14.5 Environmental hazard	None	
14.3 Transport hazard class(es)	None	14.6 Special precautions for user	EMS Number	None

14.7. Transport in bulk according to Annex II of MARPOL 73 / 78 and the IBC code

Not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer not regulated Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC

Not regulated

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer

Not regulated

Regulation (EC) No 850/2004 of the European Parliament and of the Council of 29 April 2004 on persistent organic pollutants and amending Directive 79/117/EEC Regulation (EC) No 689/2008 concerning the export and import of dangerous chemicals

Not regulated

Substances of very high concern (SVHC)

This product does not contain substances of very high concern according to Regulation (EC) No 1907/2006 (REACH), Article 57 above the respective regulatory concentration limit of $\geq 0.1\%$ (w/w).

Directive 2000/39/EC - indicative occupational exposure limit values

Ethylene glycol

15.2. Chemical safety assessment

CSA has been performed on Ethylene Glycol

SECTION 16: Other information

16.1 Key literature references and sources for data

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Category	Method of classifications
Skin Sens.	1	Bridging Principle
STOT Rep. Exp.	2	Bridging Principle
Acute Tox.	4	Bridging Principle

LEGEND

ACGIH = American Conference of Governmental Industrial Hygienists
DNEL= Derived No-Effect Level
EC= European Commission
LC= Lethal Concentration
OSHA = Occupational Safety and Health Administration (U.S.A.)
PBT= Persistent bioaccumulative toxic
PNEC= Predicted No Effect Concentration
REACH= Registration, Evaluation, Authorisation and Restriction of Chemicals
STEL = Short Term Exposure Limit
STOT= SPECIFIC TARGET ORGAN SYSTEMIC
TWA = Time-weighted Average
UN= United Nation
vPVB = very persistent very Bioaccumulative
WEL= Workplace Exposure Limits

SOURCE

- REACH registered chemicals, http://echa.europa.eu/chem_data_en.asp
- CLP details, <http://echa.europa.eu/clp-2015>
- Toxnet, <http://toxnet.nlm.nih.gov>

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16.2 List of relevant hazard statements and risk phrases

Hazard statements:
H302: Harmful if swallowed
H317: May cause an allergic skin reaction
H373: May cause damage to organs through prolonged or repeated exposure

EU208:
May produce an allergic reaction

Precautionary statements:

P201: Obtain special instructions before use.
P260: Do not breathe mist/vapors
P264: Wash hands/ area of contact thoroughly after handling.
P270: Do not eat, drink, or smoke when using this product.
P273: Avoid release to the environment.
P280: Wear protective gloves/ protective clothing/ protective eye and face protection
P281: Use personal protective equipment as required
P302+P350: IF ON SKIN: Wash with plenty of soap and water
P301+P312: IF SWALLOWED: Call a POISON CENTER or doctor / physician if you feel unwell.
P305+P351+P338 IF IN EYES: Rinse immediately with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313: If eye irritation persists: Get medical advice / attention.
P302+ P352 : Wash with plenty of soap and water
P333+P313: If skin irritation or rash occurs: Get medical advice /attention
P314: Get medical attention if you feel unwell.
P405: Store locked up.
P501: Dispose of contents/container in accordance with local/regional/national/international regulation.

16.3 Other

This product should be stored, handled and used in accordance with good industrial hygiene practices and in conformity with any legal regulation. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EUCEN Standards:

EN 16 Personal eye – protection
EN 340 Protective clothing
EN 374 Protective gloves against chemicals and micro – organisms
EN 13832 Footwear protecting against chemicals
EN 133 Respiratory protective devices.

16.4 HMIS RATINGS.

Health : 1
Flammability : 1
Reactivity : 0
Personal Protection : B

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.