

**ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

This SDS adheres to the standards and regulatory requirements of the United States and may not meet the regulatory requirements in other countries.

**SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**

Product name : ARTISTRI® A2515 LT CYAN ACID DYE INK  
Product Use : Printing ink

Restrictions on use : Do not use product for anything outside of the above specified uses  
Manufacturer/Supplier : DuPont  
974 Centre Road  
Wilmington, DE 19805, USA

Product Information : 1-302-774-1000  
Medical Emergency : 1-800-441-3637 (outside the U.S. 1-302-774-1139)  
Transport Emergency : CHEMTREC: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

**SECTION 2. HAZARDS IDENTIFICATION****Product hazard category**

Serious eye damage/eye irritation	Category 2A
Specific target organ toxicity - single exposure	Category 3
Specific target organ toxicity - repeated exposure	Category 2

**Label content**

Pictogram :



**ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

Signal word : Warning

Hazardous warnings : Causes serious eye irritation.  
May cause respiratory irritation.  
May cause drowsiness or dizziness.  
May cause damage to organs through prolonged or repeated exposure.  
(Kidney)

Hazardous prevention measures : Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.  
Wash skin thoroughly after handling.  
Use only outdoors or in a well-ventilated area.  
Wear eye protection/ face protection.  
IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Get medical advice/ attention if you feel unwell.  
If eye irritation persists: Get medical advice/ attention.  
Store in a well-ventilated place. Keep container tightly closed.  
Store locked up.  
Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 29.175 %

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**

Component	CAS-No.	Concentration
Ethylene Glycol	107-21-1	20 - 30 %
Polyethylene oxide ether with 2,4,7,9-tetramethyl-5-decyne-4,7-diol (2:1)	9014-85-1	1 - 5 %

**ARTISTRI<sup>®</sup> A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

**SECTION 4. FIRST AID MEASURES**

General advice	: Never give anything by mouth to an unconscious person. When symptoms persist or in all cases of doubt seek medical advice.
Inhalation	: If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If breathing is irregular or stopped, administer artificial respiration. Get medical attention.
Skin contact	: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention if irritation develops and persists. Wash contaminated clothing before re-use.
Eye contact	: In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical advice/attention.
Ingestion	: If swallowed, call a poison control centre or doctor immediately. Rinse mouth with water. DO NOT induce vomiting unless directed to do so by a physician or poison control center.
Most important symptoms/effects, acute and delayed	: No applicable data available.
Protection of first-aiders	: No applicable data available.
Notes to physician	: No specific intervention is indicated. Treat symptomatically.

**SECTION 5. FIREFIGHTING MEASURES**

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray, Dry chemical, Carbon dioxide (CO <sub>2</sub> )
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**ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

Unsuitable extinguishing media	: No applicable data available.
Specific hazards	: Hazardous decomposition products formed under fire conditions. (see also section 10) Avoid breathing decomposition products.
Special protective equipment for firefighters	: Exposure to decomposition products may be a hazard to health. Wear self-contained breathing apparatus for firefighting if necessary.
Further information	: Evacuate personnel to safe areas. Stop spill/release if it can be done with minimal risk. Do not allow run-off from fire fighting to enter drains or water courses.

**SECTION 6. ACCIDENTAL RELEASE MEASURES**

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Safeguards (Personnel)	: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Wear suitable protective equipment.
Environmental precautions	: Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Clean contaminated floors and objects thoroughly while observing environmental regulations.
Spill Cleanup	: Contain spill. Soak up with inert absorbent material. Collect and contain contaminated absorbent and dike material for disposal. Keep in suitable, closed containers for disposal. Ventilate the area. Clean contaminated floors and objects thoroughly while observing environmental regulations.
Accidental Release Measures	: Dispose of in accordance with local regulations.

**SECTION 7. HANDLING AND STORAGE**

Handling (Personnel)	: Avoid inhalation, ingestion and contact with skin and eyes. Do not use in areas without adequate ventilation. For personal protection see section "Exposure controls/personal protection" Handle in accordance with good industrial hygiene and safety practice. Keep
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**ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

container closed. Keep away from food and drink. Wash hands before eating, drinking, or smoking. Remove contaminated clothing and protective equipment before entering eating areas. Wash contaminated clothing before re-use.

Handling (Physical Aspects) : Normal measures for preventive fire protection.

Dust explosion class : No applicable data available.

Storage : Keep containers tightly closed in a cool, well-ventilated place. Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material. Do not reuse empty container. Stable under normal conditions.

Storage period : No applicable data available.

Storage temperature : No applicable data available.

**SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Engineering controls : Ensure adequate ventilation. Maintain air concentrations below occupational exposure standards. General mechanical ventilation is normally adequate but use local exhaust where necessary to maintain exposures below acceptable limits.

Personal protective equipment  
Respiratory protection : No personal respiratory protective equipment normally required. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer.

Hand protection : Material: Impervious gloves  
Additional protection: Gloves must be inspected prior to use., Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough., The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other., The exact break through time can be obtained from the protective glove producer and this has to be observed., Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

**ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

- Eye protection : Wear safety glasses or coverall chemical splash goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.  
Lightweight protective clothing and safety shoes are recommended.

**Exposure Guidelines  
Exposure Limit Values**

Ethylene Glycol			
TLV	(ACGIH)	100 mg/m3	TLV-C Aerosol.
AEL *	(DUPONT)	10 mg/m3	8 & 12 hr. TWA Particulate.
AEL *	(DUPONT)	50 ppm	8 & 12 hr. TWA Vapor.

Polyethylene oxide ether with 2,4,7,9-tetramethyl-5-decyne-4,7-diol (2:1)  
No applicable data available.

\* AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

- Appearance
- Physical state : liquid
- Form : liquid
- Color : blue
- Odor : slight
- Odor threshold : No applicable data available.
- pH : ca. 8.5
- Melting point/range : No applicable data available.
- Boiling point/boiling range : No applicable data available.
- Flash point : >93.34 °C  
Method: closed cup

**ARTISTRI<sup>®</sup> A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

Evaporation rate	: No applicable data available.
Flammability (solid, gas)	: No applicable data available.
Upper explosion limit	: 15.3 vol%
Lower explosion limit	: 3.2 vol%
Vapour Pressure	: No applicable data available.
Vapour density	: No applicable data available.
Specific gravity (Relative density)	: ca. 1.1
Water solubility	: miscible
Solubility(ies)	: No applicable data available.
Partition coefficient: n-octanol/water	: No applicable data available.
Auto-ignition temperature	: No applicable data available.
Ignition temperature	: 398 °C Actual Auto ignition Temperature (AIT) can be affected by the concentration of vapours and oxygen, vapour/air contact time, pressure, volume, catalytic impurities, etc.
Decomposition temperature	: No applicable data available.
Viscosity, kinematic	: No applicable data available.
Viscosity, dynamic	: No applicable data available.

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable under recommended conditions of storage, use and temperature. Stable at normal temperatures and storage conditions.

**ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

Possibility of hazardous reactions	:	None reasonably foreseeable.
Conditions to avoid	:	Avoid extreme heat. Do not freeze.
Incompatible materials	:	No applicable data available.
Hazardous decomposition products	:	No decomposition if stored and applied as directed. Under fire conditions:, Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

**SECTION 11. TOXICOLOGICAL INFORMATION****ARTISTRI® A2515 LT CYAN ACID DYE INK**

Further information : No data is available on the product itself. Information given is based on data on the components.

**Ethylene Glycol**

Inhalation	:	no data available
Dermal LD50	:	> 3,500 mg/kg , Mouse
Oral LD50	:	1,650 mg/kg , Cat
Skin irritation	:	No skin irritation, Rabbit
Eye irritation	:	No eye irritation, Rabbit
Skin sensitization	:	Does not cause skin sensitisation., human
Repeated dose toxicity	:	Oral Rat - Target Organs: Kidney Kidney damage
Carcinogenicity	:	Not classifiable as a human carcinogen. Animal testing did not show any carcinogenic effects.
Mutagenicity	:	Animal testing did not show any mutagenic effects. Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
Reproductive toxicity	:	No toxicity to reproduction



**ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

No effects on or via lactation  
Animal testing showed no reproductive toxicity.

Teratogenicity : Evidence suggests the substance is not a developmental toxin in animals.

Polyethylene oxide ether with 2,4,7,9-tetramethyl-5-decyne-4,7-diol (2:1)

Inhalation 4 h LC50 : > 5 mg/l , Rat  
Information given is based on data obtained from similar substances.

Dermal LD50 : > 2,000 mg/kg , Rat  
Information given is based on data obtained from similar substances.

Oral LD50 : 6,370 mg/kg , Rat

Skin irritation : No skin irritation, Rabbit

Eye irritation : Risk of serious damage to eyes., Rabbit

Skin sensitization : Does not cause skin sensitisation., Mouse  
Information given is based on data obtained from similar substances.

Repeated dose toxicity : Ingestion  
Rat  
- 91 d  
NOAEL: 200 mg/kg  
No toxicologically significant effects were found.

Mutagenicity : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.  
Evidence suggests this substance does not cause genetic damage in animals.  
Information given is based on data obtained from similar substances.

Reproductive toxicity : No toxicity to reproduction  
Animal testing showed no reproductive toxicity.

Teratogenicity : Animal testing showed no developmental toxicity.

**Carcinogenicity**

The carcinogenicity classifications for this product and/or its ingredients have been determined according to HazCom 2012, Appendix A.6. The classifications may differ from those listed in the National Toxicology

**ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

Program (NTP) Report on Carcinogens (latest edition) or those found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs (latest edition).

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, or OSHA, as a carcinogen.

**SECTION 12. ECOLOGICAL INFORMATION**

## Aquatic Toxicity

## Ethylene Glycol

96 h LC50	:	Pimephales promelas (fathead minnow) 72,860 mg/l
96 h ErC50	:	Pseudokirchneriella subcapitata (green algae) 6,500 mg/l
48 h EC50	:	Daphnia magna (Water flea) > 100 mg/l OECD Test Guideline 202

## Polyethylene oxide ether with 2,4,7,9-tetramethyl-5-decyne-4,7-diol (2:1)

96 h LC50	:	Fish 52.5 mg/l OECD Test Guideline 203
72 h EC50	:	Pseudokirchneriella subcapitata (green algae) 15 mg/l Information given is based on data obtained from similar substances.
72 h NOEC	:	Pseudokirchneriella subcapitata (green algae) 1 mg/l OECD Test Guideline 201 Information given is based on data obtained from similar substances.
48 h EC50	:	Aquatic invertebrates 166 mg/l

## Environmental Fate

## Ethylene Glycol

Biodegradability	:	Readily biodegradable 90 - 100 % OECD Test Guideline 301
Bioaccumulation	:	Bioaccumulation is unlikely.

## Polyethylene oxide ether with 2,4,7,9-tetramethyl-5-decyne-4,7-diol (2:1)

Bioaccumulation	:	Bioaccumulation is unlikely.
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Additional ecological information	:	No data is available on the product itself. Information given is based on data on the components.
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**ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

**SECTION 13. DISPOSAL CONSIDERATIONS**

- |                                    |   |  |
|------------------------------------|---|--|
| Waste disposal methods - Product   | : | If recycling is not practicable, dispose of in compliance with local regulations. Never place unused product down any indoor or out door drain.  |
| Waste disposal methods - Container | : | Do not reuse empty container.<br>Contaminated/not cleaned containers should be treated/handled like product waste.<br>Dispose of container properly.<br>Refer to applicable Local, State/Provincial, and Federal Regulations, as well as industry Standards. |
| Contaminated packaging             | : | No applicable data available.  |

**SECTION 14. TRANSPORT INFORMATION**

Not classified as dangerous in the meaning of transport regulations.

**SECTION 15. REGULATORY INFORMATION**

- |  |   |  |
|--|---|--|
| TSCA                                   | : | On the inventory, or in compliance with the inventory  |
| SARA 313 Regulated Chemical(s)         | : | Ethylene Glycol, Amino sulfur copper compound  |
| PA Right to Know Regulated Chemical(s) | : | Substances on the Pennsylvania Hazardous Substances List present at a concentration of 1% or more (0.01% for Special Hazardous Substances):<br>Ethylene Glycol, Humectant  |
| NJ Right to Know Regulated Chemical(s) | : | Substances on the New Jersey Workplace Hazardous Substance List present at a concentration of 1% or more (0.1% for substances identified as carcinogens, mutagens or teratogens): Ethylene Glycol, Humectant, Amino sulfur copper compound |



## **ARTISTRI® A2515 LT CYAN ACID DYE INK**

Version 2.1

Revision Date 07/14/2015

Ref. 130000129330

CERCLA Reportable Quantity : 83 lbs  
Based on the percentage composition of this chemical in the product.:  
Amino sulfur copper compound

California Prop. 65 : Chemicals known to the State of California to cause cancer, birth defects or  
any other harm: none known

### **SECTION 16. OTHER INFORMATION**

The DuPont Oval Logo is a registered trademark of E.I. du Pont de Nemours and Company.

Revision Date : 07/14/2015

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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